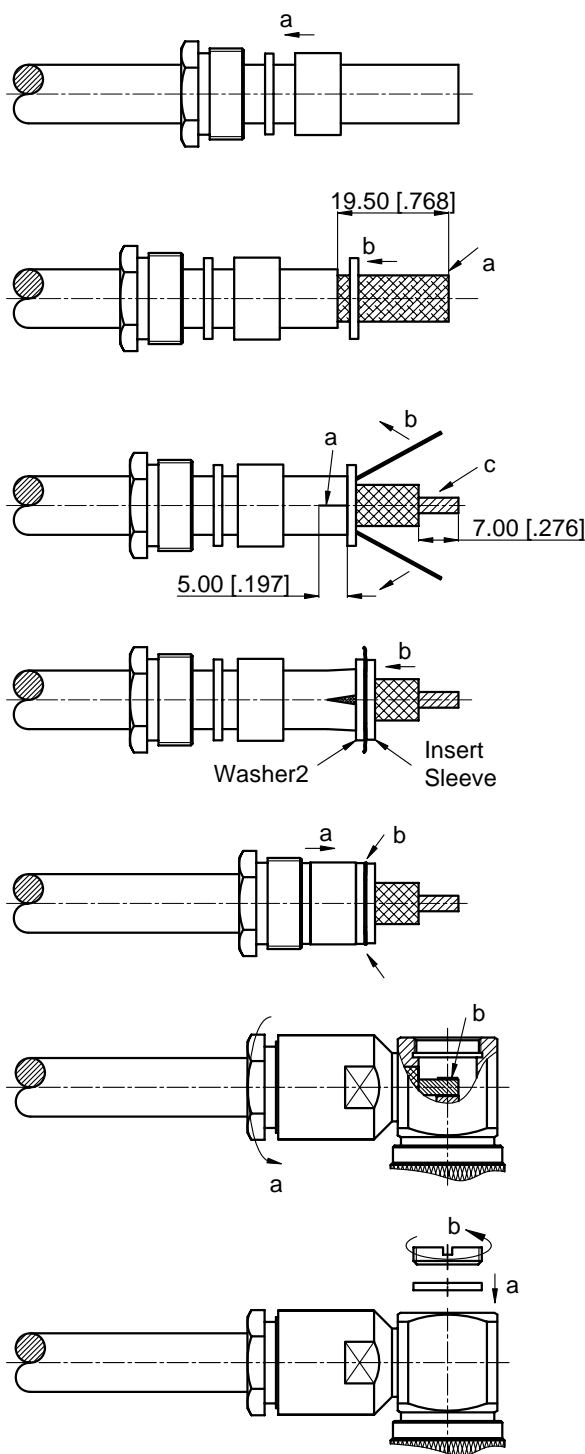
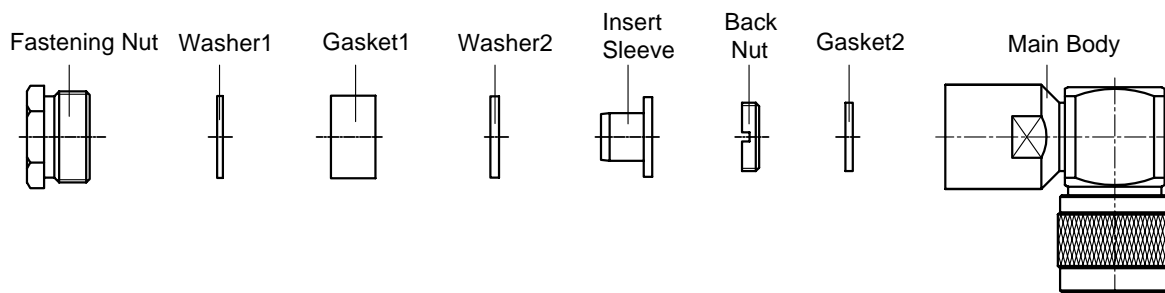


P/N: 50-13-4M01-020 (REV. C)

Description: N Right Angle Plug Clamp for LMR400 Cable



STEP 1

- Slide the Fastening Nut, Washer1 (thinner), Gasket1 onto the cable in order as show.

STEP 2

- Strip the cable's jacket according to the dimensions as shown.
- Slide the Washer2 (thicker) onto the cable's braid as show

STEP 3

- Cut a incision on the cable's jacket according to the dimensions.
- Fan the braid.
- Strip the cable's dielectric according to the dimensions.

STEP 4

- Push the Insert Sleeve into the cable until the bottom flush with the cable's dielectric (keep the Washer2 still).

STEP 5

- Slide the Gasket1, Washer1 (thinner) and Fastening Nut until they stops (keep the Insert Sleeve still).
- Cut the excess of braid.

STEP 6

- Push the assembly into the Main Body, then Screw the Fastening Nut with wrench.
- Solder the cable's inner conductor.

STEP 7

- Put the Gasket2 into the Main Body.
- Screw the Back Nut onto the Main Body.